



भारतीय मानक ब्यूरो
उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय
भारत सरकार
BUREAU OF INDIAN STANDARDS
Ministry of Consumer Affairs, Food & Public Distribution
Government of India
सूरत शाखा कार्यालय / Surat Branch Office

प्रथम तल, दुरसंचार भवन, करीमाबाद एडमिन बिल्डिंग, घोड डोड रोड, सूरत - 395001 दूरभाष : (0261) 2990071, 2991171, 2992271 ई-मेल : subo-bis@bis.gov.in वेबसाइट : www.bis.gov.in
First Floor, Doorsanchar Bhavan, Karimabad Admin Building, Ghod Dod Road, Surat - 395001 Ph.: (0261) 2990071, 2991171, 2992271 Email : subo-bis@bis.gov.in Website : www.bis.gov.in

Our Ref :SUBO/CM/L 7100013678

Dated: 09-03-2022

Subject: Grant of BIS Certification Marks Licence No 7100013678 as per IS 15769:2008.

M/S ADOR WELDING LIMITED
59/11/1 SILVASSA KHANVEL ROAD,
SILVASSA- 369230 DADRA & NAGAR HAVELI

Dear Madams(s)/Sir,

With reference to your application, we are pleased to inform you that the Certification Marks Licence has been granted to you to use the Standard Mark in respect of the followings:

Flux cored (tubular) electrodes for gas shielded and self-shielded metal welding of carbon or carbon-manganese steel

Product:-

Grade/Class/Type/Variety

Designation ET531RC-9, nominal diameter 1.20mm .

1.The licence is granted on the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards.

2.The number assigned to this licence is CM/L- 7100013678 which has been made operative from 2022-02-26 and is valid upto 2023-02-25. The licence number should invariably be referred to in your future correspondence.

According to sub-regulation (1) &(3) of Paragraph 5 of scheme I of Schedule II under Bureau of Indian Standards (Conformity of Assessment) Regulation, 2018, the annual licence fee of Rs. 1000.00 and the marking fee for use of standard mark as per Annexure-I of Scheme I of BIS(Conformity assessment) Regulation 2018 is payable by you with effect from 2022-02-26 for the period of validity of the licence in advance.

3. Minimum marking fee stipulated in Annexure -I of scheme I of BIS (Conformity Assessment) Regulation 2018 is payable by you regardless of the whether you actually mark your product or not with the Standard Mark.**Our Receipt No. AA71PC2021001201** dated 2022-01-13 for the licence fee and the minimum marking fee for the first operative period is already issued.

Entry
96-15/3

4. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.

5. With a view to streamlining the reporting of quantity marked, calculation and collection of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal, and on the production marked during twelve months comprising the last three months of the previous operative year and the first nine months of the current operative year, at the time of the second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.

6. The Scheme of Testing and Inspection submitted by you and agreed by BIS or the Scheme of Testing and Inspection as specified by BIS will have to be implemented by your organization strictly and completely. This supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us as and when these take place.

7. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product. Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions maintained. Preferred dimensions be used as far as possible.

8. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in various media only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the Standard Mark on your letterheads, publicity literes etc. will be destroyed/obliterated.

9. This licence is granted for your factory situated at **59/11/1 SILVASSA KHANVEL ROAD, SILVASSA-369230 ,DADRA & NAGAR HAVELI**. Privileges under the licence shall not be exercised by any other firm company/factory etc. This licence is not transferable in the event of shifting the manufacturing and testing equipment from the licensed premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and the address of the new premises is endorsed in the licence.

Thanking You,



S K Singh
SCIENTIST-E & Head(SUBO)



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Our Ref :SUBO/CM/L- 7100013678

Dated: 09-03-2022

M/S ADOR WELDING LIMITED
59/11/1 SILVASSA KHANVEL ROAD,
SILVASSA- 369230 DADRA & NAGAR HAVELI

Subject: Advertisement to be issued by the new licensees

Dear Sir,

By obtaining the BIS Certification Marking Licence you have joined the large family of licensees operating the BIS Certification Marking Scheme.

As you are, no doubt, aware that consumers are anxiously looking for products conforming to the standard and they would be interested to know the new BIS Licensees. It is, therefore, necessary that the fact that your product has been covered under a BIS licence should be made known far and wide and for this purpose we would suggest that you advertise this fact in the newspapers giving this information and details of your product for which the licence has been granted. To create a better image in the consumer's mind, the standard mark which has been granted may also be displayed in the advertisements in regional newspapers to obtain better coverage.

You may also consider having additional publicity through other media such as radio or TV.

We do hope that you would implement the above suggestions and we would request you to send us the text of your advertisement for our approval together with entire advertisement/publicity programme for the year.

Thanking you,

Yours faithfully,

(S K Singh)
Scientist-E & Head SUBO

Annexure

(Licence No.CM/L- 7100013678)
Conditions of the licence

- (1) The design of Standard Mark shall be identical to the facsimile given in the licence.
- (2) The photographic enlargement or reduction of the Standard Mark may also be used, unless otherwise specified by the Bureau.
- (3) The licensee shall be responsible for the conformity of the goods, article, process, system or service to the Indian Standard in relation to which Standard Mark is used or applied.
- (4) The licensee shall not use the Standard Mark in relation to goods, articles, process, system or service which are non-conforming or outside the scope of the licence.
- (5) If goods and articles in relation to which a Standard Mark has been used do not conform to the requirements of the relevant standard, the Bureau may direct the licensee or his representative to recall such non-conforming goods.
- (6) The Standard Mark shall not be used or applied in relation to any goods, article, process, system or service during deferment or suspension, or, after expiry or cancellation of the licence.
- (7) The licensee shall comply with the provisions of the conformity assessment scheme under which licence is granted, including labelling and marking requirements.
- (8) The licensee shall maintain records as specified by the Bureau from time to time.
- (9) The licensee shall provide the Bureau all assistance in connection with carrying out inspection or audit at its premises.
- (10) The licensee shall provide information relating to production and use or applying of Standard Mark as and when it is required by the Bureau.
- (11) If the licence is granted to use or apply Standard Mark on goods or articles, the licensee shall provide the list of consignees, distributors, dealers or retailers to whom goods or articles with Standard Mark is supplied.
- (12) The licence shall not be transferred to any person without approval of the Bureau.
- (13) If a complaint regarding quality of any goods, article, process, system or service bearing Standard Mark is established, the Bureau may direct the licensee or his representative to repair or replace or reprocess the standard marked goods and articles.
- (14) The Bureau shall have the right to amend any of the conditions of licence by giving a notice of not less than one month to the licensee.

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS
मानक चिह्न के उपयोग के लिए अनुज्ञप्ति
Licence for the use of STANDARD MARK

लाइसेंस सं. सीएम/एल- 7100013678
Licence No. CM/L- 7100013678

यह ब्यूरो, भारतीय मानक ब्यूरो अधिनियम, 2016 (2016 का 11) द्वारा प्रदत्त शक्तियों के आधार पर

अडोर वेल्डिंग लिमिटेड

**59/11/1 सिलवासा खानवेल रोड ,
सिलवासा -369230, दादरा & नगर हवेली**

को (जिसे इसमें आगे 'अनुज्ञप्तिधारी' कहा गया है) इसकी प्रथम अनुसूची के पहले स्तंभ में विनिर्दिष्ट मानक चिह्न का इस अनुसूची के तीसरे स्तंभ में दी गई किस्मो पर, उपयोग करने के लिए अनुज्ञप्ति प्रदान करता है। इन उत्पादित किस्मो पर चिह्न का उपयोग उक्त अनुसूची के द्वितीय स्तंभ में समय-समय पर संशोधित अथवा पुनरीक्षित/संदर्भित संबंध भारतीय मानक (मानकों) के अनुसार/अनुरूप विनिर्मित हो।

By virtue of the power conferred on it by the BUREAU OF INDIAN STANDARDS ACT, 2016 (11 of 2016) the BUREAU hereby grants to

ADOR WELDING LIMITED
59/11/1 SILVASSA KHANVEL ROAD,
SILVASSA, - 369230,
DADRA & NAGAR HAVELI

(hereinafter called the Licensee) this licence to use the Standard Mark set out in the first column of the Schedule hereto, upon or in respect of the varieties set out in the third column of the said Schedule which is manufactured in accordance with/conforms to the related Indian Standard(s) referred to in the second column of the said Schedule as from time to time amended or revised.


2. इस अनुज्ञप्ति में अनुबंद अनुज्ञप्ति की शर्तों के लिए अनुज्ञप्तिधारी उत्तरदायी हैं। यह अनुज्ञप्ति पहली अनुसूची में यथा-उल्लिखित नाम, कारखाना के पते और अवधि के लिए विधिमान्य होगा और इसे स्कीम-1 में निर्दिष्टानुसार नवीकृत कराया जा सकता है।

2. This licence carries the obligations on the part of licence as condition of licence which are given in Annexure attached herewith. The licence shall be valid for the name, factory address and period as mentioned in the schedule and may be renewed as specified in the scheme-I

अनुसूची
SCHEDULE

लाइसेंस सं. सीएम/एल- 7100013678
LICENCE NO. CM/L - 7100013678

नाम : अडोर वेल्डिंग लिमिटेड
फैक्ट्री एड्रेस : 59/11/1 सिलवासा खानवेल रोड ,सिलवासा -369230,दादरा & नगर हवेली
विधिमान्यता : छब्बीस फरवरी दो हज़ार बाईस से पच्चीस फरवरी दो हज़ार तेइस
Name : ADOR WELDING LIMITED
Factory Address : 59/11/1 SILVASSA KHANVEL ROAD, SILVASSA, - 369230,
Dadra & Nagar Haveli,
Validity : From Twenty Sixth February Two Thousand Twenty Two to Twenty Fifth
February Two Thousand Twenty Three

मानक चिह्न STANDARD MARK	भारतीय मानक INDIAN STANDARD(S)	अनुज्ञप्ति का विषय क्षेत्र SCOPE OF LICENCE	चिह्नांकन शुल्क MARKING FEE
(1)	(2)	(3)	(4)
IS 15769  CM/L-7100013678	IS 15769 : 2008 Flux cored (tubular) electrodes for gas shielded and self- shielded metal welding of carbon or carbon-manganese steel IS 15769 : 2008 कार्बन-मैंगनीज इस्पात के गैस परीक्षित और स्व-परिरक्षित धातु आर्क वैल्डन के लिए फलक्स क्रोड़ी (नालिकाकार)इलैक्ट्रोड	Designation ET531RC-9, nominal diameter 1.20mm . ET531RC-9, नोमीनल व्यास 1.20 मिमी	एक वर्ष की प्रचालन अवधि के दौरान न्यूनतम मुहरांकन फीस ₹ 166000.00 के साथ सभी इकाईयों के लिए ₹ 0.05 प्रति इकाई। इकाई: 1 KG ₹ 0.05 per unit for all units with a Minimum Marking Fee of ₹ 166000.00 during an operative period of one year Unit: 1 KG एक प्रचालन वर्ष के लिए न्यूनतम चिह्नांकन शुल्क अग्रिम में देय होगी जो अगले नवीकरण में अग्रणीत होगी। Minimum marking fee for one operative year payable in advance which will be carried over to next renewal(s)

आज 9 मार्च दो हज़ार बाईस को हस्ताक्षरित तथा मोहरबंद किया गया।
Signed, Sealed and Dated this March Two Thousand Twenty Two .

कृते भारतीय मानक ब्यूरो
for BUREAU OF INDIAN STANDARDS



S K Singh
Scientist-E and Head

GENERAL INSTRUCTIONS ON SIZES OF ISI MONOGRAM TO BE USED BY LICENSEES UNDER BIS CERTIFICATION MARKS SCHEME

Refer to the Standard Mark indicated in your licence. Regarding size please note that :

- Photographic reduction in any size of Figure 1 is permissible; and
- Preferred dimensions as given in Table 1 be used as far as possible.

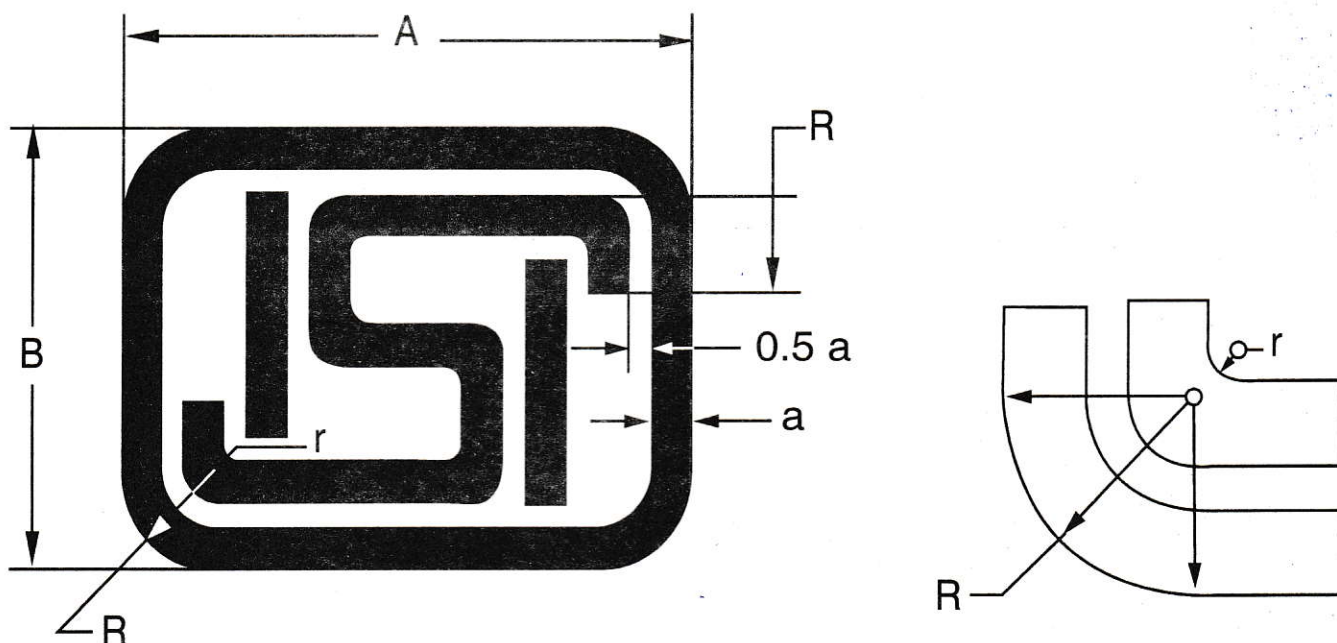


FIG. 1

TABLE 1 PREFERRED DIMENSIONS OF ISI MONOGRAM

All dimensions in millimetres

A	B	a	R	r	SIZE OF LETTERS
2.5	1.9	0.2	0.4	-	1.0 mm
5	3.8	0.4	0.8	0.1	1.0 mm
10	7.5	0.7	1.7	0.2	2.0 mm
20	15	1.5	3.3	0.5	3.0 mm
40	30	2.9	6.7	1.0	4.0 mm
80	60	5.9	13.4	1.9	6.0 mm
160	120	11.7	26.7	3.8	10.0 mm
320	240	23.4	53.4	7.6	16.0 mm