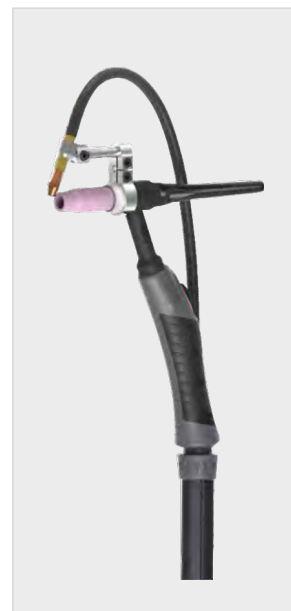




Cold Wire Feeder-CWF-B

Enhance Efficiency of TIG Welding



Key Attributes

- **Precise Filler Addition:** Ensures controlled wire feeding with Continuous Pulse and Retract modes.
- **2T/4T Modes:** Flexible operational options.
- **4-Roller Feeder:** Supports multiple wire sizes and eliminates TIG stub loss.
- **Accurate Positioning:** Adjustable nozzle system positions wire at the tungsten's "Hot Sweet Spot."
- **4.3" Touch HMI:** Advanced, user-friendly interface.
- **Stepper Motor:** Enables precise low-speed feeding.
- **HF Protection:** Shields against high-frequency interference.
- **Complete Accessories:** Includes liner, feeder pen, clamps, and torch clamp.
- **Remote Control:** Controls wire start and forward/reverse functions.



Cold Wire Feeder-CWF-B

Enhance Efficiency of TIG Welding

Additional Attributes on Request

- **TIG Torch:** Integrated with cold wire feed.
- **Foot Switch:** Controls wire feed ON/OFF.
- **Torch Mounting:** Swivel bracket for up/down adjustment in mechanized setups.

TECHNICAL SPECIFICATIONS	TECHNICAL DATA
Input Supply	220V AC 50/60 Hz, Single Phase
Filler Wire Spool Size	12" (30.5cm)
Filler Wire Sizes	0.030 in (0.8 mm), 0.040 in (1.0 mm) 0.047 in (1.2 mm), 1/16 in (1.6 mm)
Wire Feed Speed Range	0 to 200 ipm (0 to 5 m/min)
Feed Time (Non Pulsed Mode)	0 to 200 ipm (0 to 5 m/min)
Dwell Time (Pulsed Mode)	0.1 to 25 s
Delay Start Time	0.1 to 25 s
Wire Retract Length	1 mm to 99 mm
Wire Retract speed	0 to 200 ipm (0 to 5 m/min)

WARRANTY DETAILS

Duration: One year from the commissioning date. ADOR WELDING LIMITED ensures new equipment sold through Plant/Area Offices/Authorized Distributors is free from defects in materials and workmanship, performing as per applicable specifications.

Cable Wear: ADOR is not liable for wear and damage to cables caused by flexing and abrasion. Users must regularly inspect cables for wear and address any issues before cable failure occurs.

Design and Specification Changes: ADOR WELDING LIMITED reserves the right to modify designs and specifications without prior notice due to continuous development.

Customer Care: Supported by a dedicated customer care package.



ADOR WELDING LIMITED

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