

MIGPAC 100/150/250/500

WELDING WIRE





Key Attributes

- Unique packaging design aimed at enhancing shop-floor productivity.
- Significantly reduces downtime.
- Enhanced efficiency, excellent feedability and optimal quality.
- Environmentally friendly packaging.

AWS A/SFA 5.18 ER70S-6

Approvals

CE, CWB, LRS, ABS, DNV, IRS, BV, GL

Typical Applications

- **Core Industries:** Automotive, Barges, Construction and Mining Equipment, Railway Wagons, Ships.
- **Single Pass Welding:** Single Pass welds on sheet metal.
- **Multi Pass Welding:** Multi Pass welds on thick steel sections.

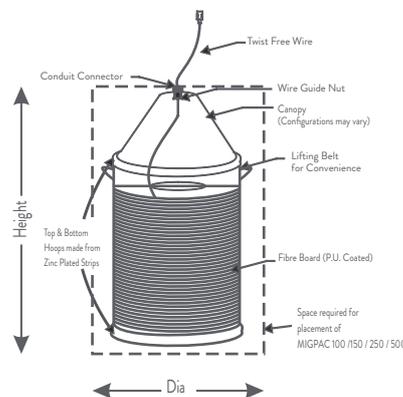
Highlights of MIGPAC Series

- Increase in productivity by reducing cycletime: Considering the usage of 10,000 Kgs. of wire

Parameters	Spools (15Kgs.)	MIGPAC 100 (100Kgs.)	MIGPAC 150 (150Kgs.)	MIGPAC 250 (250Kgs.)	MIGPAC 500 (500Kgs.)
No. of changes	10000/15=667	10000/100=100	10000/150=66.67	10000/250=40	10,000/500=20
Time in changing	10 minutes	15 minutes	15 minutes	15 minutes	15 minutes
Total downtime (Hrs.)	667*10/60=111	100*15/60=25	66.67*15/60=16.66	40*15/60=10	20*15/60=5
Saving in downtime (Hrs.)		111-25=86	111-16.66=94.34	111-10=101	111-5=106

MIGPAC 100 /150 / 250 / 500 Drum Setup

Drum	Dia. (mm)	Height (mm)
MIGPAC 100	525	825
MIGPAC 150	525	900
MIGPAC 250	525	1180
MIGPAC 500	675	1230



NOTE: Retain Canopy and Conduit Connector for re-use after the contents of the drum are exhausted. It is a one time investment, all which are adaptable for MIGPAC drums. Canopy & Wire feeding assembly not included with MIGPAC.

Available in (dia, mm) 0.8, 1.0 , 1.2 and 1.6

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