



HF 2000

TIG STARTER UNIT EQUIPMENT –DC



Key Attributes

- Portable & Light Weight
- Built in high frequency unit for easy arc striking in DCTIG welding process
- HF 2000 can be used with Welding Machines having DC output only (DC Welding Rectifiers)
- HF on/off switch to prevent high frequency interference
- Auto HF cut off if arc does not strike within 10 seconds
- Built in gas pre-flow / post-flow facility



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TECHNICAL SPECIFICATIONS

| PARAMETERS | VALUE | UNIT |
|----------------------------------|------------------------|---------------|
| SUPPLY VOLTAGE, PHASE, FREQUENCY | 230 V, 1, 50 | V AC, NO., HZ |
| WELDING CURRENT RATING (DC) | 200 @ 60%, 150 @ 100% | AMPS DC |
| GAS PREFLOW TIME | 0.1-5 | SEC. |
| GAS POSTFLOW TIME | 1 - 30 | SEC. |
| PROTECTION CLASS | IP 23 | CLASS |
| MODE OF OPERATION | 2T / 4T | TYPE |
| ARC STRIKING | HF / TOUCH | TYPE |
| DIMENSIONS (L X W XH) | 440 X 165 X 315 | MM |
| WEIGHT | 10 | KG |
| TORCH MODEL | HI-PRO TIG 201-4/201-8 | - |
| MAX. CURRENT CARRYING CAPACITY | 200 @ 60%, 150 @ 100% | AMPS DC |
| LENGTH | 4 OR 8 | METERS |
| COOLING | GAS | TYPE |
| ELECTRODE CAPACITY | 1.6, 2.4 & 3.2 | MM |